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D2565-109
Job Sheet 187334



Part No: D2565-109

Job Qty: 6 ea

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/21/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		68-6 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/21/18	0.00	0.00	Start Up Small Fab-4		89 DAS
100	Brake NC	6 pcs		12/21/18	0.87	0.73	Brake NC 3		SVG 38 DAS
110	Small Fab	6 pcs		12/21/18	0.00	0.84	Small Fab		DAG 58
120	QC	6 pcs		12/21/18	0.00	0.00	QC5		38 9-89
130	Powdercoat	6 pcs		12/21/18	0.00	0.12	Powdercoat2		19-01-88
140	QC	6 pcs		12/21/18	0.00	0.00	QC3		FEB 04 2019 68
150	Packaging	6 pcs		12/21/18	0.00	0.00	Packaging3	ST354	FEB 04 2019
160	QC21-SA	6 Ea		12/21/18	0.00	0.00	QC21		

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: 2:15 FINISH TIME: 2:45 O.T: 4:00

DAS
21
9-89

FEB 04 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.1548 ft (1.0258 ea)	90-Start up Operation	5145225

12.56

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	6	202	0

Part Specifications



Container No: \$146665



Part: D2565-109

Job No: 187334

Serial No/Batch: \$146665

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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2:37 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					